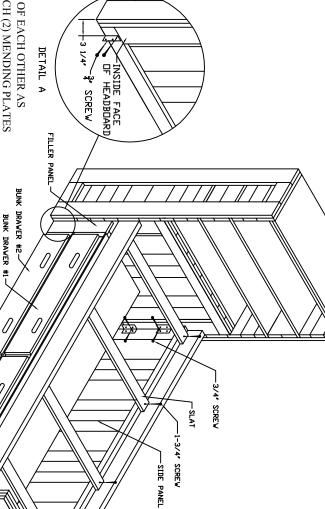
## TWIN CAY BED QUEEN LENGTH ASSEMBLY INSTRUCTIONS

## TOOLS NEEDED

- 1 9/16" SOCKET & RATCHET
- 1 PHILLIPS HEAD SCREWDRIVER

## PARTS LIST

- | BOOKCASE HEADBOARD
- FOOTBOARD
- 2 81" SIDE RAILS
- 2 BUNK DRAWER UNITS
- 4 SLATS
- 81" SIDE PANEL
- 2 MENDING PLATES
- 6 ANGLE BRACKETS
- 8 5" LAG BOLT
- 8 WASHER
- 8 1-3/4" SCREWS 32 - 3/4" SCREWS
- 2 2-1/4" SCREWS



## **ASSEMBLY INSTRUCTIONS**

- I. PLACE TWO BUNK DRAWER UNITS ON TOP OF EACH OTHER AS TO BACK OF UNITS AS SHOWN IN DRAWING USING (8) 3/4" SCREWS. SHOWN. FLUSH ENDS AND FRONTS. ATTACH (2) MENDING PLATES
- 2. ATTACH FILLER PANEL ONE END OF THE STACK OF BUNK DRAWERS END OF THE UNITS. BUNK DRAWER UNITS. FILLER PANEL CAN BE ATTACHED TO EITHER USING (2) 2-1/4" SCREWS. FLUSH FACE OF FILLER PANEL WITH FACE OF
- 3. ASSEMBLE HEADBOARD, FOOTBOARD AND SIDE RAILS USING 5" LAG BOLTS AND WASHERS SUPPLIED IN HARDWARE BAG.
- 4. ATTACH ONE ANGLE BRACKET TO THE BOTTOM OF THE HEADBOARD ATTACH THE ASSEMBLY TO THE BED END. SHOWN IN DETAIL A. THE BRACKET SHOULD BE ATTACHED 3-1/4" BACK FROM EDGE OF HEADBOARD. THIS WILL BE USED LATER TO THAT THE FILLER PANEL WILL ATTACH TO USING (2) 3/4" SCREWS AS

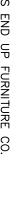
ANGLE BRACKET

-MENDING PLATE

BUNK 1 BACK

FILLER PANEL

- 5. SLIDE BUNK DRAWER ASSEMBLY UNDER THE SIDE RAILS. ATTACH INSIDE OF THE HEADBARD USING (2) 3/4" SCREWS. FILLER PANEL END TO THE BRACKET ATTACHED EARLIER TO THE (1) ANGLE BRACKET TO BACK SIDE OF BUNK DRAWER #2 AND BED END USING (4) 3/4" SCREWS AS SHOWN IN DRAWING. SECURE THE
- 7. ATTACH 81" SIDE PANEL TO SIDE OF BED OPPOSITE BUNK DRAWERS. 6. ATTACH (4) ANGLE BRACKETS TO INSIDE FACE OF SIDE PANEL WITH (8) FROM TOP AND BOTTOM. 3/4" SCREWS. FLUSH BRACKETS TO ENDS OF SIDE PANEL ABOUT 2"
- (8) 3/4" SCREWS. FLUSH FACE OF SIDE PANEL WITH FACE OF SIDE RAIL. SECURE WITH
- 8. ATTACH (4) SLATS TO SIDE RAIL CLEATS AS SHOWN USING 1-3/4"



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